

Work Order ID 90892

90892

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Wednesday, October 17, 2012 1:43:39 PM

Item ID: PB67-43001-107

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Tube Arm

Start Date: 9/27/2012 Start Qty: 3.00

3

Cust Item ID:

Required Date: 10/5/2012 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: mf

Date: 12-10-22

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
B67-43001	C

100 0.00

100

Small Fab

Small Fab

Memo

Small Fab

1- cut to length as per dwg
2- deburr

110

QC5- Inspect part completeness to step on W/O

110

QC

Memo

Quality Control

120

Identify as per dwg & Stock Location: 209A 0.00

120

Packaging

Memo

Packaging

0.00

4 0 Ae 12/11/20

DAS 15 2-99

12/11/20

4

12/11/21 (4)

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Accept

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Start Date: 9/27/2012 Start Qty: 3.00

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Required Date: 10/5/2012 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/11/22 *[Signature]*
MF
12-11-21

Picklist Print

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Work Order ID: 90892

Parent Item: PB67-43001-107

Parent Item Name: Tube Arm

Start Date: 9/27/2012

Required Date: 10/5/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T1.000W065
6061T6 RD TUBE 1.00 x .065w

Purchased

No

100

f

197.3095

4

12.631579

Location

Loc Qty

Loc Code

MAT015

197.3095369

114089

0.3114

116720

1.2

117983

4.9402469

122146

22.85789

122468

48

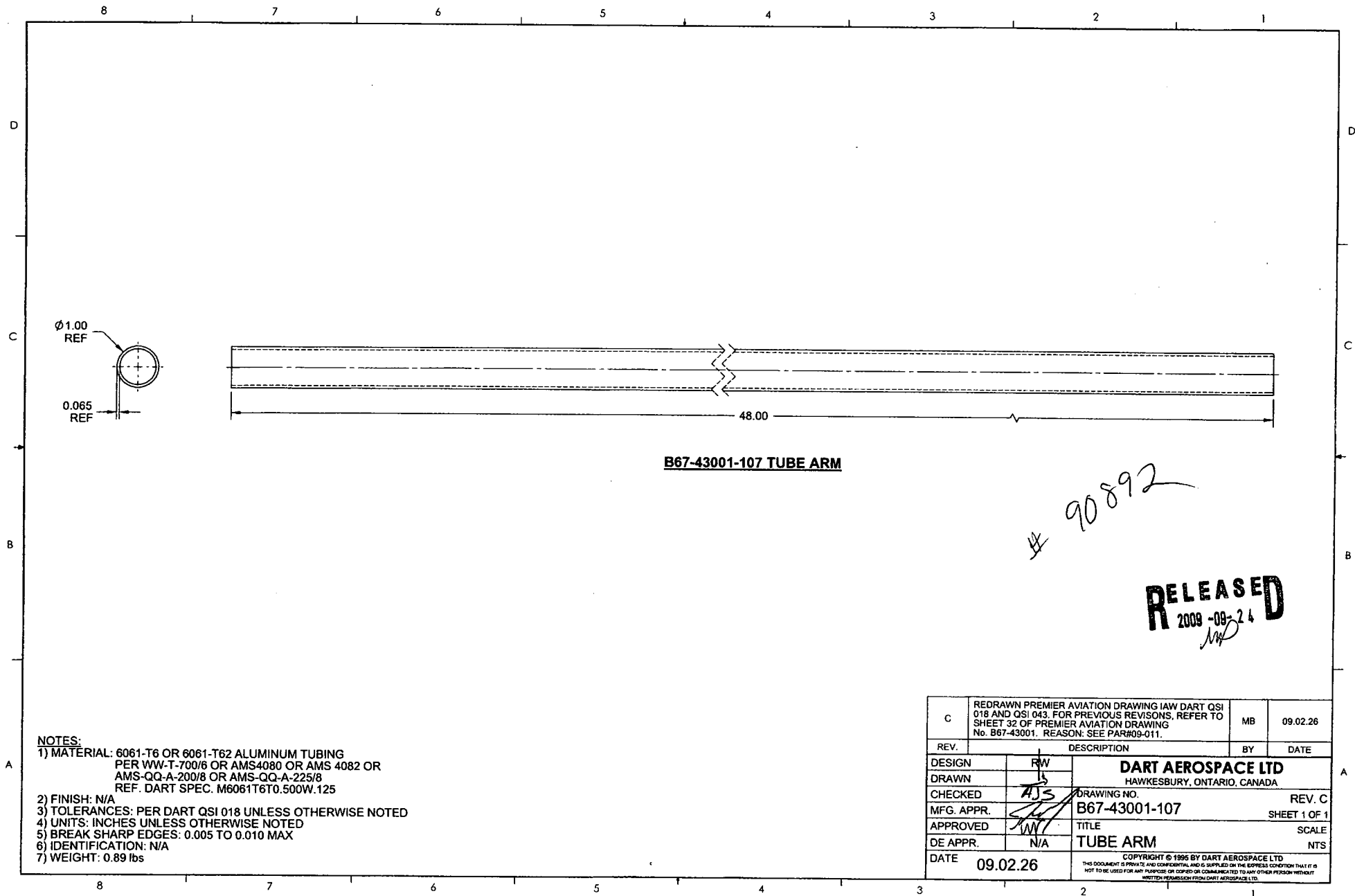
122749

24

123303

96

Ac 12/11/20
M/23303 → 16.8421



90892

RELEASED
2009-09-24

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING
PER WW-T-700/6 OR AMS4080 OR AMS 4082 OR
AMS-QQ-A-200/8 OR AMS-QQ-A-225/8
REF. DART SPEC. M6061T6T0.500W.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.89 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 32 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR009-011.		MB	09.02.26
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	JS	DRAWING NO.	REV. C	
MFG. APPR.		B67-43001-107	SHEET 1 OF 1	
APPROVED	WW	TITLE	SCALE	
DE APPR.	N/A	TUBE ARM	NTS	
DATE	09.02.26	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		